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DATE: August 16, 2004

TO: Examiner Quang T Van FAX #: (703) 872-9306
 Group Art Unit 3742

PHONE #: (703) 306-9162

Application No.: 10/608,847
 Applicant: Kivistö
 Due Date: August 16, 2004

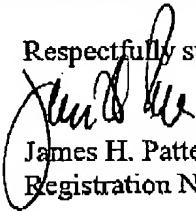
OUR REF.: 1768.13US02

FROM: James H. Patterson
 PHONE #: (612) 349-5741

Attached please find the following for filing in the above-identified application.

(1) Amendment in response to Office Action dated July 16, 2004

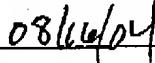
Respectfully submitted,


 James H. Patterson
 Registration No. 30,673

CERTIFICATE OF FACSIMILE TRANSMISSION

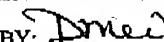
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James H. Patterson

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PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the application of:

Attorney Docket No.: 1768.13-US-02

Brian Kivisto

Confirmation No.:

Application No.: 10/608,847

Examiner: Quang T Van

Filed: June 27, 2003

Group Art Unit: 3742

For: METHOD AND APPARATUS FOR INDUCTION HARDENING

ELECTION AND RESPONSE TO RESTRICTION REQUIREMENT

Mail Stop Amendment
 Commissioner for Patents
 P.O. Box 1450
 Alexandria, VA 22313-1450
 Sir:

INTRODUCTORY COMMENTS

In response to the Office Action dated July 16, 2004, Applicant submits this
 Election and Response to Restriction Requirement.

The present amendment comprises the following sections:

A. Amendments to the Claims

B. Remarks

Please grant any extension of time necessary for entry; charge any fee due to Deposit Account No. 16-0631.

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08/16/04

James H. Patterson

Application No. 10/608,847

AMENDMENTS TO THE CLAIMS

A detailed listing of all claims that are, or were, in the present application, irrespective of whether the claim(s) remains under examination in the application are presented below. The claims are presented in ascending order and each includes one status identifier.

1. (Withdrawn) A method for induction hardening a workpiece comprising the steps of:

fastening a workpiece in a clamping assembly wherein the clamping assembly is provided with a plurality of hardness testing devices;
moving an induction hardening head over the workpiece to harden an edge;
taking a hardness measurement with the plurality of hardness testing devices; and
adjusting a voltage input to the induction hardening head to provide a predetermined hardness profile to the workpiece.

2. (Withdrawn) The method of claim 1, further comprising the step of relaying a hardness signal to a controller.

3. (Withdrawn) The method of claim 1, further comprising the step of taking a hardness measurement of the workpiece following the induction hardening head to ensure a predetermined hardness level has been achieved.

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4. (Withdrawn) The method of claim 3, further comprising the step of relaying the measurement of the workpiece following the induction hardening head to a controller.
5. (Withdrawn) The method of claim 4, further comprising the step of generating a hardness profile for the workpiece.
6. (Original) A method for induction hardening a workpiece comprising the steps of:
 - fastening a workpiece in a clamping assembly;
 - providing a first hardness testing device to a forward side of an induction hardening head;
 - moving the induction hardening head over the workpiece to induction harden the workpiece;
 - taking a plurality of forward hardness measurements of the workpiece with the first hardness testing device; and
 - adjusting the induction hardening head to provide a predetermined hardness profile to the workpiece.
7. (Original) The method of claim 6, further comprising the step of providing a second hardness testing device to a following side of the induction hardening head.
8. (Original) The method of claim 7, further comprising the step of relaying the plurality of forward hardness measurements to a controller.

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9. (Original) The method of claim 7, further comprising the step of taking a plurality of following hardness measurements of the workpiece with the second hardness testing device.

10. (Original) The method of claim 9, further comprising the step of relaying the plurality of following hardness measurements to a controller.

11. (Original) A method for ensuring a consistent hardening profile for an induction hardened workpiece, the method comprising the steps of:

 providing a first hardness testing device to a forward side of an induction hardening head;

 moving the induction hardening head over the workpiece to induction harden the workpiece;

 taking a plurality of forward hardness measurements of the workpiece with the first hardness testing device;

 providing the plurality of forward hardness measurements to a controller; and

 adjusting the induction hardening head to provide a predetermined hardness profile to the workpiece.

12. (Original) The method of claim 11, further comprising the steps of:

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providing a second hardness testing device to a following side of the induction hardening head;

taking a plurality of following hardness measurements of the workpiece with the second hardness testing device;

providing the plurality of following hardness measurements to the controller; and

generating a fault signal for each of the plurality of following hardness measurements falling outside of a predetermined range.

13. (Withdrawn) An apparatus for induction hardening an elongated workpiece, the apparatus comprising:

a clamping assembly mounted to a base;

an induction hardening assembly slidably connected to the base for induction hardening an edge of the workpiece; and

a plurality of hardness measuring devices disposed along the workpiece.

14. (Withdrawn) The induction hardening apparatus of claim 13, wherein the plurality of hardness measuring devices are manual-type devices.

15. (Withdrawn) The induction hardening apparatus of claim 13, wherein the plurality of hardness measuring devices are automated-type devices.

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16. (Withdrawn) The induction hardening apparatus of claim 15, wherein the plurality of hardness measuring devices are in electrical communication with a controller.

17. (Original) An apparatus for induction hardening an elongated workpiece, the apparatus comprising:

an induction hardening assembly slidably connected to a base for induction hardening an edge of the workpiece;

a first hardness measuring device disposed on a forward side of the induction hardening assembly; and

a second hardness measuring device disposed on a following side of the induction hardening assembly.

18. (Withdrawn) The induction hardening apparatus of claim 17, wherein the first hardness measuring device and the second hardness measuring device are both manual-type devices.

19. (Original) The induction hardening apparatus of claim 17, wherein the first hardness measuring device and the second hardness measuring device are automated-type devices.

20. (Original) The apparatus of claim 19, wherein each of the first hardness measuring device, the second hardness measuring device and the induction hardening assembly are in electrical contact with a controller.

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21. (Original) A method for induction hardening a workpiece comprising the steps of:

step for fastening a workpiece in a clamping assembly;

step for providing a first hardness testing device to a forward side of an

induction hardening head;

step for moving the induction hardening head over the workpiece to
induction harden the workpiece;

step for taking a plurality of forward hardness measurements of the
workpiece with the first hardness testing device; and

step for adjusting the induction hardening head to provide a predetermined
hardness profile to the workpiece.

22. (Original) An apparatus for induction hardening an elongated workpiece, the apparatus
comprising:

means for induction hardening assembly edge of the workpiece;

first means provided to the apparatus for measuring the hardness of the
workpiece; and

second means provided to the apparatus for measuring the hardness of the
workpiece.

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REMARKS

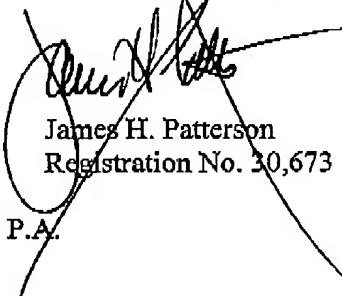
Claims 1-22 are subject to restriction. Applicant elects Species V as designated by the Examiner without traverse. Pursuant to the requirement in the Detailed Action, Applicant identifies claims 6-12, 17, and 19-22 as readable on Species V. Applicant also notes that, in addition to reading on Species V, some of these claims are generic to one or more of the non-elected Species. For example, claim 6 is readable on Species V and is also readable on Species II and Species III. Claim 17 is readable on Species V and is also readable on Species III. Claim 21 is readable on Species V and also readable on Species II and Species III. Claim 22 is readable on Species V and also readable on Species I, II, III and IV.

Conclusion

In view of the foregoing, it is submitted that this application is in condition for allowance. Favorable consideration and prompt allowance of the application are respectfully requested.

The Examiner is invited to telephone the undersigned if the Examiner believes it would be useful to advance prosecution.

Respectfully submitted,


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REMARKS

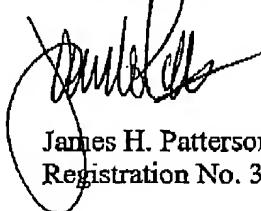
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